

WEBCAST AUCTION

Thursday, December 4 at 10am CT

INSPECTION: Wednesday, December 3, 9am to 4pm CT or By Appointment

ASSET LOCATION: 232 Hopkinsville Road, Russellville, KY 42276



Russellville Engineered Castings

Premier Die Casting & CNC Machining Facility for High Quality Industrial Equipment for Automotive, Appliance and Utility Industries

FEATURING: Die Cast Machines, Melt Furnace & Support Equipment • CNC Machining & Turning & Robots • Inspection & Lab Equipment • In-Line Washers • Tool Room Equipment
Rolling Stock / Cranes / Plant Utilities • Large Quantity Spare Parts & MRO



BUHLER Carat105L Compact Series Die Cast Press



STRIKO Westofen MH 6000-3000 Aluminum Melt-Hold Furnace



OKUMA MB 4000H Horizontal Machining Center

7
Available



MAKINO Horizontal Machining Center

4
Available

For Further Information Email: customerservice@maynards.com

Place your bid on: **BidSpotter**

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IN CONJUNCTION WITH:

 **DIE CAST
MACHINERY
LLC**



Premier Die Casting & CNC Machining Facility for High Quality Industrial Equipment for Automotive, Appliance and Utility Industries

DIE CAST MACHINES, MELT FURNACE & SUPPORT EQUIPMENT

- **2020 Buhler Carat105L Compact Series, Two-Platen, 1070 Metric Ton (1,179 US Ton) Die Cast Machine**, complete cell, w/Rimrock 305 ladle/410 sprayer, w/AB K5500 controls, electric holding furnace and Metal Mechanics 50 ton trim press
- **2022 Striko Westofen MH 6000/3000 Aluminum Melt/Hold Furnace**, w/automated pallet system for scrap and ingot charging. Rated at 6,000 kg (13,200 pound) holding capacity, 3,000 kg (6,600 pounds) per hour melt capacity – Purchased New in 2022, put into production 2023. Take your aluminum melting efficiency to the highest level, w/this furnace
- **(15+) Metal Mechanics Trim Presses**, up to 75 Ton
- **(20+) Prince Die Cast Machines up to 1,400 Ton**, including: Prince Models 1446 CCA, 1246 CCA, 1043 CCA, 836 CCA and Prince 629 CCA machines. Available individually or as fully automated cells, w/Rimrock 305 ladles, 410 sprayers, ABB robot extractors (with quinch tanks), electric holding furnaces, and trim press
- **(2) Goff Mesh Belt Type Shot Blast Machines**, equipped, w/28" wide mesh belts and four blast wheels, one was recently rebuilt
- **Large Quantity of Rimrock 305 Auto-Ladlers, Rimrock 410 Reciprocating Die Sprayers, ABB Robots, Hot Oil Temp Controllers, MPH Furnaces, Degas/Flux units, etc.**



BUHLER Carat105L Compact Series Die Cast Press

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DIE CAST MACHINES, MELT FURNACE & SUPPORT EQUIPMENT



RIMROCK Ladle

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PRINCE Die Cast Machines 900 to 1,400-Tons



GOFF Shot Blast Line



Metal Mechanics 50 to 75-Ton Trim Presses



ABB Foundry Grade Robots



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CNC MACHINING & TURNING & ROBOTS

- (7) 2019 Okuma MB-4000H CNC Machining Centers
- (4) 2007-2011 Makino A61-60nx CNC Machining Centers
- (2) 2010 Makino A51-60 CNC Machining Centers
- (4) 2014 DMG Mori NHX 4000 CNC Machining Centers
- (2) 2018 DMG Mori NLX3000/700 CNC Turning Centers
- (2) 2020 Fanuc a-D21Lib5 adv Robo Drills
- (2) 2011 Fanuc a-T21iFLa Robo Drills
- Hurco TM8i CNC Turning Center, s/n ST8-11001273DAAAH
- Chiron DZ15W CNC Machining Center, year 2004
- 2012 Doosan VC-15 Vertical Machining Center
- (4) Brothers T-32A CNC Tapping Centers
- 2008 Toyoda FH550SX CNC Horizontal Machining Center
- 2007 Toyoda FH450S CNC Horizontal Machining Center
- (2) 2019 Fanuc M-701ic Robots, w/R30ib Plus Controllers on Gudel TMF-2 Robot Track
- 2018 Fanuc M-20ib Robot, w/R30ib Plus Control
- 2017 ABB IRB 4600 Robot, w/IRC5 Control



OKUMA MB 4000H Horizontal Machining Center

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CNC MACHINING & TURNING & ROBOTS



DMG Mori NLX3000-700 CNC Turning Center



ROBODRILL CNC VMC



MAKINO a61 Horizontal Machining Center



MAKINO a61nx Horizontal Machining Center



HURCO TM8i CNC Turning Center



FANUC M-710iC 7-Axis Robots



FANUC M-20iB Robot



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INSPECTION & LAB EQUIPMENT

- 2021 Zeiss Accura 9/16/8
- 2019 Zeiss Accura 9/12/8
- (2) 2008 Brown & Sharp Global
- Brown & Sharpe Excel PFx
- Sheffield Cordax RS-30 DCC
- Zoller Smile 600 Tool Presetter
- (2) 2015 Yxlon Model Y.MU200D & YM 4200-X-Ray Machines
- Bruker-Magellan Q8 – QM/V/L Spectrometer
- Testers, Laser Checkers, Leak Testers, Inspection, etc.

TOOL ROOM EQUIPMENT

- Tool Room to include Bradwell Hydraulic Press
- Kingston Engine 20" x 56" Lathe
- Chevalier FSG16-40AD Surface Grinder
- Southwestern Trak KRM Vertical Mill • Makino KE220 Mill
- (2) Monarch 8" x 20" Lathes • Carlton 5' x 12" Radial Arm Drill
- (2) Miller Bobcat 240 Welder/Generators • Doall Bandsaws, etc.

ROLLING STOCK, CRANES AND PLANT UTILITIES

- Mobile Equipment to include: Cat Model GC70K LP Forklift, 15,000lb cap • (6) Mitsubishi LP Forklifts, 5,000lb cap • JLG 35 Electric Manlift • 2018 Powerboss Nautilus Riding Floor Scrubber/Sweeper • Various Walk-behind and Riding Floor Scrubbers • Pallet Jacks
- Ace 10-Ton Self Supporting Overhead Crane System, Double Girder, approx. 30' x 180' span
- Various 5-Ton and 3-Ton Overhead Cranes, Jib cranes
- (2) 2018 Sullair Air Compressors, w/Dryers • Gardner Denver 300HP & 75 HP Air Compressor • (3) Like New Busch Vacuum Pumps • Smart Skin Recycler • Selco Cardboard Baler • (2) Waster Water Filter Presses

LARGE QTY. OF SPARE PARTS & MRO

- Spare Parts Room to include Hydraulic Valves
- Bearings, Electrical • Die Cast Repair Parts • Tie bars
- Motors • CNC Boards • Lyon Cabinets • (100+) Wire & Plastic Pats
- Baskets • Maintenance items • Shop Support Equipment & more...

IN-LINE WASHERS

- System Technologies/Finishing Cleaning Solutions Washer, Various In-Line washers

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ZEISS Accura 9/16/8



YXLON X-Ray Machine



BRUKER-MAGELLAN Q8 Spectrometer



TRAK & MAKINO CNC Milling Machines



CAT Model GC70K LP Forklift, 15,000 Lb. Cap.