

WEBCAST AUCTION

Online Only | No Onsite Bidding

SHEET METAL STAMPING PLANT

FEATURING: CNC Laser Cutting Machines, Robotic Welder, CNC Machining Centers, CNC Lathe, Inspection Equipment, Hydraulic Tryout & Production Presses, Open Back Inclinable Press, Fabricating, Tool Room Equipment, Welding, Rolling Stock and Plant Facilities

ALSO AVAILABLE WITH 50,000 SQ.FT. REAL ESTATE AND TURNKEY SALE



Webcast Auction: Thursday, July 10 @ 10am ET

INSPECTION: Wednesday, July 9, from 9am to 4pm ET or By Appointment

ASSET LOCATION: 3199 Lapeer Road, Auburn Hills, MI 48326



KOMATSU, NTC and BODOR CNC Laser Cutters

For Further Information Email: customerservice@maynards.com

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17177 N. Laurel Park Drive, Suite 236
Livonia, MI 48152
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Place your bid now!
Register at:
BidSpotter

SHEET METAL STAMPING PLANT

CNC LASER CUTTING MACHINES

- **2016 Komatsu TLM-610EWST 5-Axis CNC Laser Cutter**, Table 75" x 122", Komatsu TDLC-06R Control, PRC STS 3300 Laser Power Supply
- **2012 NTC TLM-610DIWST 5-Axis CNC Laser Cutter**, Table 75" x 122", Control TDLR-04R, PRC STS 3300 Laser Power Supply
- **2005 NTC TLM-610CWST 5-Axis CNC Laser Cutter**, Table 75" x 122", Control TDLR-04R, PRC STS 2500 Laser Power Supply
- **2022 Bodor 3-Axis Fiber Laser**, 3 KW, Table 5' x 10', Topsinn Dust Collector, Sheet Loader



4
Available

KOMATSU, NTC and BODOR CNC Laser Cutters



2022

BODOR 3-Axis Fiber Laser

ROBOTIC WELDER

- **2021 Fanuc Arc Mate 100iD/10L Robot**, R-30iB Plus Controller, Miller Auto-Continuum 500 Mig Welder & Auto-Continuum Drive



2021

FANUC Arc Mate 100iD/10L Robot

SHEET METAL STAMPING PLANT

CNC MACHINING CENTERS & LATHE

- **Chevalier FVM-3016 DCL Double Column CNC Vertical Machining Center/Bridge Mill**, Travels: X-122", Y-59", Z-31", 20 Position ATC, Spindle Max 6,000 RPM, Fanuc Oi-MD CNC Control, 50-Taper Spindle
- **2020 Neway VM1780H CNC Vertical Machining Center**, Travels: X-60", Y-30", Z-30", Spindle Max 10,000 RPM, Fanuc Oi-MF Control, Side Mount Tool Changer, Chip Conveyor, Coolant Through Spindle, 50-Taper Spindle
- **(2) Chevalier EM2040L CNC Vertical Machining Centers**, Travels: X-40", Y-21", Z-20", Fanuc Oi-MF control, Spindle Max 10,000 RPM, 40-Taper Spindle
- **2023 (Unused) Luzhong CK 6140 Flat Bed CNC Lathe**, Fanuc Oi-TF CNC Control, 16" Swing x 40" Centers



CHEVALIER Double Column CNC Vertical Machining Center/Bridge Mill

INSPECTION EQUIPMENT

- **2014 Romer Absolute 7-Axis RA-7535SEI-3 High Accuracy Arm**, 3.5 m, High Accuracy Arm
- **(2) Brown & Sharpe Xcel 9-15-9 CMM's**, Yr 2023 – PCDMIS, Renishaw PH10MQ Probe
- **Tarus Horizontal Arm CMM**, Yr 2023 – PCDMIS, Renishaw PH10M Probe



NEWAY VM1780H CNC Vertical Machining Center



LUZHONG CK 6140 Flat Bed CNC Lathe (Unused)



ROMER ABSOLUTE 7-Axis High Accuracy Arm



BROWN & SHARPE Xcel 9-15-9 CMM



TARUS Horizontal Arm CMM & Inspection Equip.

SHEET METAL STAMPING PLANT

HYDRAULIC TRYOUT & PRODUCTION PRESSES

- 2500-Ton HPM 4-Post Hydraulic Press, Bed 72" x 108"
- 1000-Ton HPM 4-Post Hydraulic Press, Bed 72" x 144"
- 880-Ton Sutherland/Lien Chieh Straight Side Hydraulic Press, Bed 60" x 72", 330-Ton Cushion, Sliding Bolster, Allen-Bradley Panelview HMI
- 700-Ton Pacific Straight Side Hydraulic Press
- 500-Ton Verson Straight Side Hydraulic Press, Bed 72" x 72"
- 500-Ton Danly H-500-92-48 Straight Side Hydraulic Press, Bed 48" x 92"
- 350-Ton St Lawrence 4-Post Hydraulic Press, Bed 48" x 60"
- 300-Ton Verson 4-Post Hydraulic Press
- 300-Ton Watson Stillman 4-Post Hydraulic Press
- 300-Ton Racine 4-Post Hydraulic Press, Bed 36" x 60"
- 300-Ton Lake Erie 4-Post Hydraulic Press
- 250-Ton EMCO 4-Post Hydraulic Press, Bed 44" x 88"
- (2) 2023 – 250-Ton IET 4-Post Hydraulic Presses, Bed 18" x 18", Ejector
- 150-Ton Dake 4-Post Hydraulic Press, Bed 60" x 60"

AS LATE AS
2023



HPM, ST LAWRENCE, VERNON, WATSON RACINE, LAKE ERIE, EMCO, IET & DAKE Hydraulic 4-Post Presses, up to 2,500-Tons



2,500-Ton **HPM** 4-Post Hydraulic Press



880-Ton **SUTHERLAND/LIEN CHIEH** SS Hyd. Press



250-Ton **IET** 4-Post Hydraulic Press

SHEET METAL STAMPING PLANT

FABRICATING, TOOL ROOM EQUIPMENT & WELDING

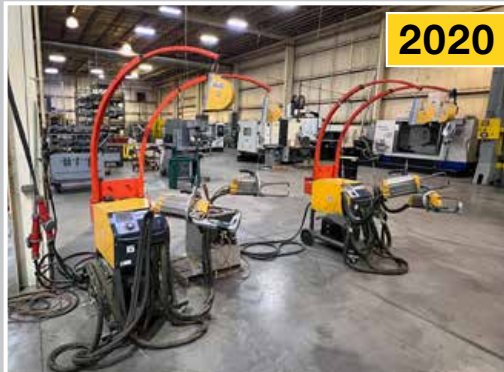
- (3) Clausing & Kalamazoo GB100-18 100-Ton Metal Muncher Ironworkers
- Kalamazoo GB70-18 70-Ton Metal Muncher Ironworker
- 2008 Accurpress 725012 CNC Press Brake, O/A 12', ETS 3000 Control, Multi-Axis Back Gauge
- (2) Crane Cells with (2) A-Frame Cranes, Approx. Size 15' w x 20' l x 14' h, (2) Large ARO Welders
- (2) 2020 Ergoweld 14k Dual Station Welding Cells & Chiller
- Spot Welders up to 200 KVA
- 2017 Miller Syncrowave 250DX WPS Welder
- Miller Invision 456 Welders

- Miller Syncromatic Welders
- Thermal Arc 3XR Plasma Cutter
- Hobart 140 Plasma Cutter
- Tracto Technik Turbobend 48 Electro-Hydraulic Tube Bender, Capacity 48 mm (1.89")
- DeVlieg 4B-72 Boring Mill
- Clausing 21" x 60" Engine Lathe
- Hardinge Super Precision Lathe
- Cincinnati 18" x 60" Engine Lathe
- (3) Bridgeport Vertical Milling Machines
- Kalamazoo MS1318SA Horizontal Band Saw
- Dominion Laser Marker

- Chicago D&K 75-Ton x 10' Press Brake
- Wysong 796 Shear, Capacity 8' x 3/16"
- Libert 1036 Nibbler/Shear
- Tennsmith Finger Brake
- Baltic RNS381 Orbital Riveter
- Grob 4V-18 Vertical Band Saw
- Do-All 3616 Vertical Band Saw
- Grizzly G0807 18" Vertical Band Saw
- Large Qty. of Layout Plates & Granite Surface Plates, up to 10' x 6'
- Vises, Workbenches, Tool Boxes, Die Springs, Clamps, Pin Gauges, Calipers, Riser Plates and Tool Boxes



CLAUSING & KALAMAZOO Metal Muncher Ironworkers



ERGOWELD 14k Dual Station Welding Cells & Chiller



TRACTO TECHNIK Turbobend 48 Tube Bender



Jib Crane and Sheet Lifter

OPEN BACK INCLINABLE PRESS

- 200-Ton Bliss C200 Open Back Inclined Press

PLANT FACILITIES

- Boge C20 - 20 HP Air Compressor
- Boge S15 - 15 HP Air Compressor
- Sullair 30-HP Air Compressor
- Zeks Air Dryers, Chillers & Surge Tanks

TERMS & CONDITIONS | **PAYMENT:** Full payment within 24 hours. Payment is Cash, Cashier's check, Certified Check or Wire Transfer. No other forms of payments will be accepted. Full Payment Must be Made before removal of Purchase. Everything is Sold "As-Is, Where-Is". All Sales Final. Cost and Responsibility for Removal of Purchase Remains with the Purchaser. Every Effort will be Made to Facilitate Removal. While Quantities and Descriptions are Believed to be Accurate, the Auctioneer, Owners or Counsel Make no Warranties or Guarantees Either Expressed or Implied as to Authenticity, Genuineness or of Defects in Any Lot & will not be Held Responsible for any Advertising Discrepancies or Inaccuracies. No Warranties Whatsoever are Made as to Condition Merchantability or Fitness for Use of Any Item. May we Suggest you Take Full Advantage of the Preview & Inspection Period. Sale Subject to Additions & Deletions. Please Check Availability of Equipment.

AN ONLINE BUYER'S PREMIUM OF 20% WILL BE CHARGED ON ALL SUCCESSFUL BIDS.

ROLLING STOCK

- 2005 Chevrolet C4500 Truck, with 14' Stake Bed
- Hyster S150A Forklift, Capacity 15,000 Lbs
- Hyster S120XLS Forklift, Capacity 11,350 Lbs
- Mitsubishi FGC30N Forklift, Capacity 5,750 Lbs



CHEVROLET C4500 Truck, with 14' Stake Bed



HYSTER S120XLS Forklift, Capacity 11,350 Lbs.



MITSUBISHI FGC30N Forklift Capacity 5,750 Lbs.

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BODOR 3-Axis Fiber Laser

2022

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Hydraulic 4-Post Presses, up to 2,500-Tons



CLAUSING & KALAMAZOO Metal Muncher Ironworkers

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