

3 Liter V6 Aluminium Engine Block Line
Capacity 200.000 per year

| Pos. | | | | | | Remarks | |
|------|-----|-----------------------------------------------|----------------------|----------------|---------|---------|-----|
| | Qty | Make | Unit | EQ - Nr. | OP | | YoM |
| 1 | 1 | Trumpf | engraving laser | 910100015703-9 | OP04 | 2012 | |
| 2 | 1 | Bleichert | tempering | 910100015703 | OP05 | 2012 | |
| 3 | 1 | MAG SPECHT 500 DUO | HMC | 910100015515 | OP10 | 2012 | |
| 4 | 1 | Kuka | robot | 910100015515-1 | OP10 | 2012 | |
| 5 | 1 | Bleichert (Provitec) | conveyor | 910100015703 | OP10 | 2012 | |
| 6 | 1 | MAG SPECHT 500 DUO | HMC | 910100015516 | OP 20.1 | 2012 | |
| 7 | 1 | Kuka | robot | 910100015516-1 | OP 20.1 | 2012 | |
| 8 | 1 | Bleichert (Provitec) | conveyor | 910100015703 | OP 20.1 | 2012 | |
| 9 | 1 | MAG SPECHT 500 DUO | HMC | 910100016297 | OP 20.2 | 2013 | |
| 10 | 1 | Kuka | robot | 910100016297-1 | OP 20.2 | 2013 | |
| 11 | 1 | Bleichert | conveyor | 910100015703 | OP 20.2 | 2013 | |
| 12 | 1 | MTM | washer | 910100015330 | OP30 | 2012 | |
| 13 | 1 | Kuka | robot | 910100015640-1 | OP40.1 | 2012 | |
| 14 | 1 | Bleichert | conveyor | 910100015703 | OP40.1 | 2012 | |
| 15 | 1 | Uraca Hochdruckpumpen | high-pressure pump | 910100015640-3 | OP40.1 | 2012 | |
| 16 | 1 | Kuka | robot | 910100015640-2 | OP40.1 | 2012 | |
| 17 | 1 | Hommel | leak test | 910100015642 | OP50.1 | 2012 | |
| 18 | 1 | Kuka | robot | 910100015642-1 | OP50.1 | 2012 | |
| 19 | 1 | Bleichert | conveyor | 910100015641 | OP52.1 | 2012 | |
| 20 | 1 | BSN Thermoprozesstechnik | through feed furnace | 910100015643 | OP55.1 | 2012 | |
| 21 | 1 | Kuka | robot | 910100015644-1 | OP60.1 | 2012 | |
| 22 | 1 | Kuka | robot | 910100015644-2 | OP60.1 | 2012 | |
| 23 | 1 | Kuka | robot | 910100016747-1 | OP40.2 | 2013 | |
| 24 | 1 | Uraca Hochdruckpumpen | high-pressure pump | 910100016747-3 | OP40.2 | 2013 | |
| 25 | 1 | Kuka | robot | 910100016747-2 | OP40.2 | 2013 | |
| 26 | 1 | Jenoptik Industrial Metrology Germany GmbH | leak test | 910100018855 | OP50.2 | 2013 | |
| 27 | 1 | Kuka | robot | 910100018855-1 | OP50.2 | 2013 | |
| 28 | 1 | BSN Thermoprozesstechnik | through feed furnace | 910100018856 | OP55.2 | 2013 | |
| 29 | 1 | Kuka | robot | 910100018857-1 | OP60.2 | 2013 | |
| 30 | 1 | Kuka | robot | 910100018857-2 | OP60.2 | 2013 | |
| 31 | 1 | Bleichert | tempering | 910100015703 | OP65 | 2012 | |
| 32 | 1 | Gehring | rough-honing | 910100015517 | OP70.1 | 2011 | |
| 33 | 1 | Gehring | rough-honing | 910100015733 | OP70.2 | 2012 | |
| 34 | 1 | MAG SPECHT 500 | HMC | 910100015317 | OP80 | 2012 | |
| 35 | 1 | Kuka | robot | 910100015317-1 | OP80 | 2012 | |
| 36 | 1 | Bleichert | conveyor | 910100015703 | OP80 | 2012 | |
| 37 | 1 | MAG SPECHT 500 DUO | HMC | 910100015318 | OP90 | 2012 | |
| 38 | 1 | Kuka | robot | 910100015318-1 | OP90 | 2012 | |
| 39 | 1 | Bleichert | conveyor | 910100015703 | OP90 | 2012 | |
| 40 | 1 | MTM | washer | 910100015331 | OP100 | 2012 | |
| 41 | 1 | Siemens | final checking | 910100015703 | OP110 | 2013 | |
| 42 | 1 | Bleichert | unloading | 910100015703 | OP120 | 2013 | |
| 43 | 1 | PMF | testing | | OP 20 | 2012 | |
| 44 | 1 | PMF | testing | | OP 60 | 2012 | |
| 45 | 1 | PMF | testing | | OP 70 | 2012 | |